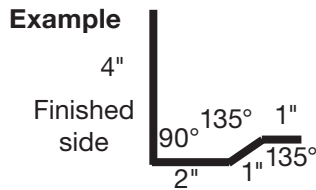


CUSTOM STEEL TRIM WORKSHEET

Ordering Custom Trim Is Easy as 1, 2, 3

Step 1. Draw your custom trim design in the area below, noting dimension, angles, and finished side (color side) of your custom trim design.



A hem bend cannot exceed $\frac{3}{4}$ " and requires a minimum $\frac{1}{4}$ " of steel. $\frac{1}{4}$ " hems equal 1 bend, larger are counted as 2 bends.



Stiffener bend (Bead)
Used to strengthen wide flat areas on trims. Counted as 1 bend per bead, max of 3.



Step 2. Add up the dimensions and count the bends required to make your trim design.

Example: 4" + 2" + 1" + 1" = 8" steel required and 3 bends: 1 bend at 90° + 2 bends at 135°
Total dimensions must add up exactly to: 4", 6", 8", 10", 11", 12", 13.75", 15", 18.25", or 20"

Reference sku list on page 2 for pricing.

Step 3. Enter the order into System V, process payment, and email worksheet to "Steel Custom Trim Drawing" SCTD@menards.net with your diagram and required information (quantity, length, color, dimensions, angles, and finished side) to guide us to build your custom trim. The length of your trim cannot exceed 14'. Any trim with a hem please do not exceed 10' in length.

Store Location: _____ **Store #:** _____

Guest Name: _____ **Team Member:** _____

Purchase Order #: _____

Number Of Pieces: _____ **Length:** _____ **Color:** _____

Email Worksheet To: "Steel Custom Trim Drawing" SCTD@Menards.net

Custom Trim Diagram

Guest Signature: _____ Date: _____ midwestmanufacturing.com

Custom Trim

Smooth

# of Bends	4" Steel Width	6" Steel Width	8" Steel Width	10" Steel Width	11" Steel Width
1 Bend	156-2097	156-2275	156-2369	156-2453	156-2725
2 Bend	156-2107	156-2288	156-2372	156-2466	156-2738
3 Bend	156-2110	156-2291	156-2385	156-2479	156-2741
4 Bend	156-2123	156-2301	156-2398	156-2482	156-2754
5 Bend	156-2136	156-2314	156-2408	156-2495	156-2767
6 Bend	156-2139	156-2317	156-2411	156-2498	156-2770
7 Bend	156-2142	156-2320	156-2414	156-2501	156-2773
8 Bend	156-2145	156-2323	156-2417	156-2504	156-2776

# of Bends	12" Steel Width***	13.75" Steel Width	15" Steel Width	18.25" Steel Width	20" Steel Width
1 Bend	156-2547	156-2601	156-2783	156-2819	156-2631
2 Bend	156-2550	156-2604	156-2785	156-2822	156-2644
3 Bend	156-2563	156-2607	156-2787	156-2835	156-2657
4 Bend	156-2576	156-2610	156-2789	156-2848	156-2660
5 Bend	156-2589	156-2613	156-2791	156-2851	156-2673
6 Bend	156-2592	156-2616	156-2794	156-2854	156-2676
7 Bend	156-2595	156-2619	156-2797	156-2857	156-2679
8 Bend	156-2598	156-2622	156-2800	156-2860	156-2682

Embossed

# of Bends	4" Steel Width	6" Steel Width	8" Steel Width	10" Steel Width	11" Steel Width
1 Bend	156-2098	156-2276	156-2370	156-2454	156-2726
2 Bend	156-2108	156-2289	156-2373	156-2467	156-2739
3 Bend	156-2111	156-2292	156-2386	156-2480	156-2742
4 Bend	156-2124	156-2302	156-2399	156-2483	156-2755
5 Bend	156-2137	156-2315	156-2409	156-2496	156-2768
6 Bend	156-2140	156-2318	156-2412	156-2499	156-2771
7 Bend	156-2143	156-2321	156-2415	156-2502	156-2774
8 Bend	156-2144	156-2324	156-2418	156-2505	156-2777

# of Bends	12" Steel Width***	13.75" Steel Width	15" Steel Width	18.25" Steel Width	20" Steel Width
1 Bend	156-2548	156-2602	156-2784	156-2820	156-2632
2 Bend	156-2551	156-2605	156-2786	156-2823	156-2645
3 Bend	156-2564	156-2608	156-2788	156-2836	156-2658
4 Bend	156-2577	156-2611	156-2790	156-2849	156-2661
5 Bend	156-2590	156-2614	156-2792	156-2852	156-2674
6 Bend	156-2593	156-2617	156-2795	156-2855	156-2677
7 Bend	156-2596	156-2620	156-2798	156-2858	156-2680
8 Bend	156-2599	156-2623	156-2801	156-2862	156-2683

***No Copper Steel Available in 12" Width

Multi-Tone

# of Bends	8" Steel Width	13.75" Steel Width	20" Steel Width
1 Bend	156-2371	156-2603	156-2600
2 Bend	156-2374	156-2606	156-2646
3 Bend	156-2387	156-2609	156-2659
4 Bend	156-2400	156-2612	156-2662
5 Bend	156-2410	156-2615	156-2675
6 Bend	156-2413	156-2618	156-2678
7 Bend	156-2416	156-2621	156-2681
8 Bend	156-2419	156-2624	156-2684

Custom Trim

Designer Series Smooth

# of Bends	4" Steel Width	6" Steel Width	8" Steel Width	10" Steel Width	11" Steel Width
1 Bend	156-2099	156-2277	156-2375	156-2455	156-2727
2 Bend	156-2109	156-2290	156-2376	156-2468	156-2740
3 Bend	156-2112	156-2293	156-2388	156-2481	156-2743
4 Bend	156-2125	156-2303	156-2401	156-2484	156-2756
5 Bend	156-2138	156-2316	156-2420	156-2497	156-2769
6 Bend	156-2141	156-2319	156-2421	156-2500	156-2772
7 Bend	156-2144	156-2322	156-2422	156-2503	156-2775
8 Bend	156-2147	156-2325	156-2423	156-2506	156-2778

# of Bends	12" Steel Width	13.75" Steel Width	15" Steel Width	18.25" Steel Width	20" Steel Width
1 Bend	156-2549	156-2625	156-2793	156-2821	156-2634
2 Bend	156-2552	156-2626	156-2796	156-2824	156-2647
3 Bend	156-2565	156-2627	156-2803	156-2837	156-2663
4 Bend	156-2578	156-2628	156-2804	156-2850	156-2664
5 Bend	156-2591	156-2629	156-2805	156-2853	156-2685
6 Bend	156-2594	156-2630	156-2806	156-2856	156-2686
7 Bend	156-2597	156-2635	156-2799	156-2859	156-2687
8 Bend	156-2600	156-2636	156-2802	156-2863	156-2688

Designer Series Embossed

# of Bends	4" Steel Width	6" Steel Width	8" Steel Width	10" Steel Width	11" Steel Width
1 Bend	156-1979	156-1987	156-1995	156-2003	156-2035
2 Bend	156-1980	156-1988	156-1996	156-2004	156-2036
3 Bend	156-1981	156-1989	156-1997	156-2005	156-2037
4 Bend	156-1982	156-1990	156-1998	156-2006	156-2038
5 Bend	156-1983	156-1991	156-1999	156-2007	156-2039
6 Bend	156-1984	156-1992	156-2000	156-2008	156-2040
7 Bend	156-1985	156-1993	156-2001	156-2009	156-2041
8 Bend	156-1986	156-1994	156-2002	156-2010	156-2042

# of Bends	12" Steel Width	13.75" Steel Width	15" Steel Width	18.25" Steel Width	20" Steel Width
1 Bend	156-2011	156-2019	156-2043	156-2051	156-2027
2 Bend	156-2012	156-2020	156-2044	156-2052	156-2028
3 Bend	156-2013	156-2021	156-2045	156-2053	156-2029
4 Bend	156-2014	156-2022	156-2046	156-2054	156-2030
5 Bend	156-2015	156-2023	156-2047	156-2055	156-2031
6 Bend	156-2016	156-2024	156-2048	156-2056	156-2032
7 Bend	156-2017	156-2025	156-2049	156-2057	156-2033
8 Bend	156-2018	156-2026	156-2050	156-2058	156-2034